



Parameter settings

Note: to re-initialize: set parameter #1 to 8
 After initialization, set as follows:

- | | |
|-----------|-----------------------------------|
| 001 = 3 | 019 = 1.0 (2.0 for heavier loads) |
| 003 = 1 | 020 = 1.0 (2.0 for heavier loads) |
| 004 = 4 | 036 = 12.9 |
| 007 = 0 | 106 = 1.8 |
| 011 = 120 | 109 = 250 |
| 012 = 230 | 110 = 23 |

AC Spindle Drive (GPD 315 - 5hp) 3/2000