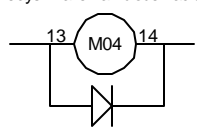
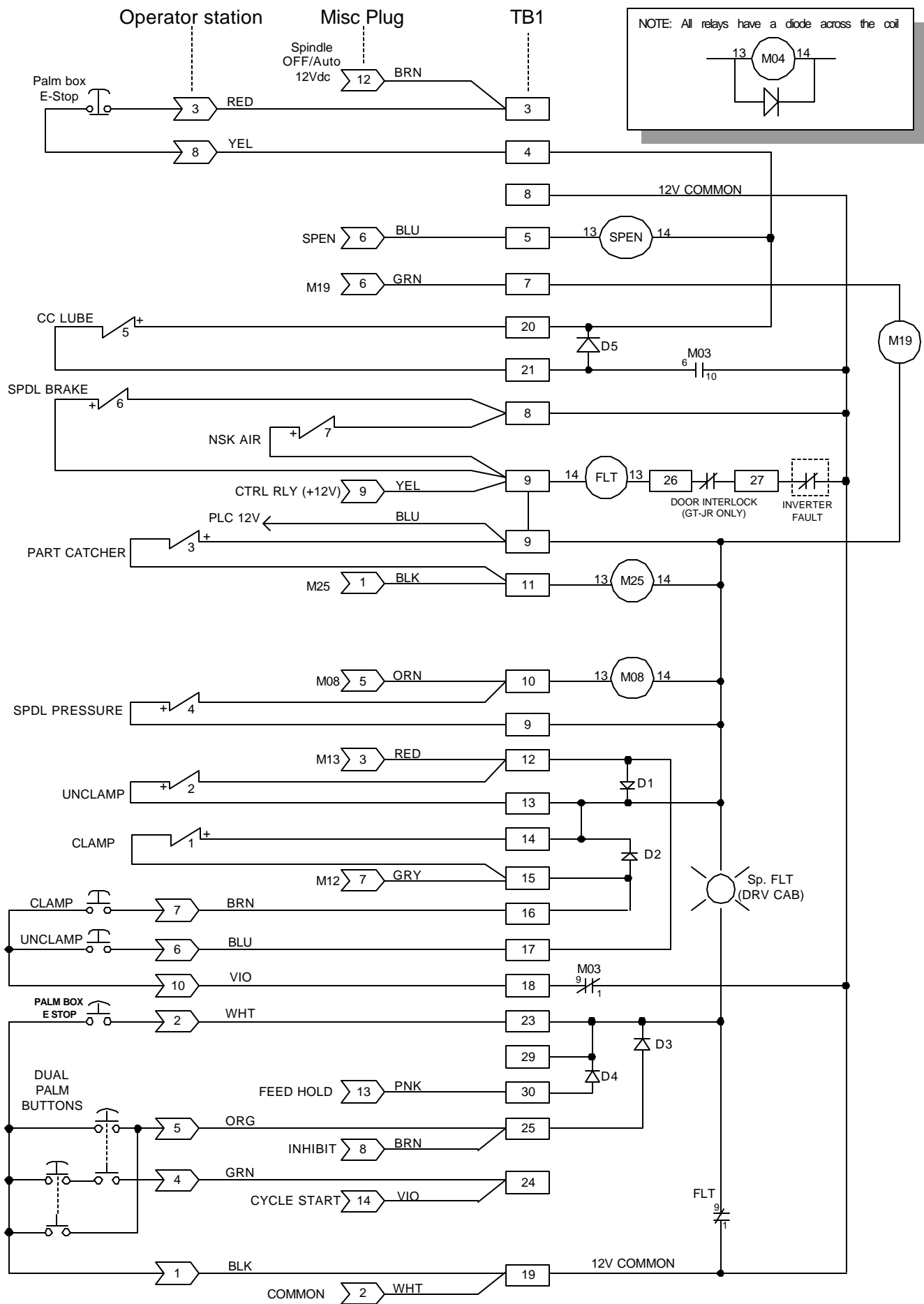


NOTE: All relays have a diode across the coil

**C AXIS SPINDLE CONTROL LOGIC 4/2000**

