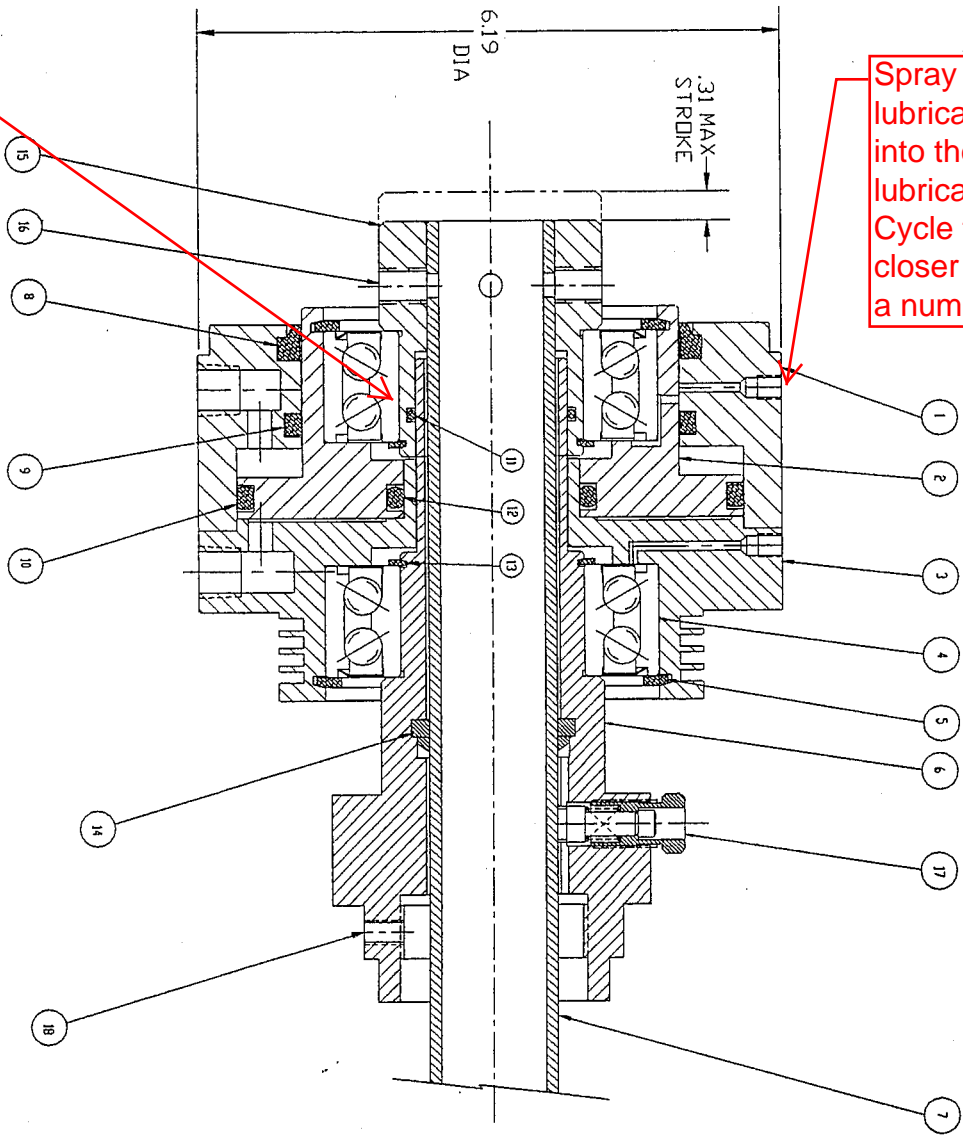


A new Dunham collet closer may be stiff for the first week. This is due to this seal being dry.

Spray some lubricant (WD-40) into the rear lubrication port. Cycle the collet closer open / close a number of times.



ITEM	PART NO.	DESCRIPTION	QTY.
19	#10-24 X 1" LG.	SOCKET HEAD CAP SCREW	6
18	1/4-20 X 3/8 LG	BRASS POINT SOC SET SCREW	3
17	M4299-H	LOCKING KEY ASSEMBLY	1
16	3/8-16 X 5/8 LG	HALF DOG POINT SET SCR	4
15	MC544	KNURLED ADJUSTING KNOB	1
14	00602100A	DISC SPRING SEAL	1
13	5102-196	TRU-ARC SNAP RING	2
12	D-328	"D" - RING	1
11	D-130	"D" - RING	1
10	04353	QUAD RING	1
9	04345	QUAD RING	1
8	006-044	DISC SPRING SEAL	1
7	H8244-H6	DRAW TUBE	1
6	MC543-A	MAIN BRG. MOUNT	1
5	5002-354	TRU-ARC SNAP RING	2
4	D-55510ND	DRAC BEARING (ONE SHIELD)	2
3	MC542	MAIN BRG. HOUSING	1
2	MC541	PISTON	1
1	MC540	CYLINDER	1