

# OmniTurn Technical Support

## PRICE LIST AND ORDER FORM

**TELEPHONE TECHNICAL SUPPORT AND ASSISTANCE**

No charge for existing customers

**ON SITE SERVICE AND SUPPORT:**

- On site \$135/hour, 1 hour minimum, \$95 each additional hour, \$950 for full day
- Travel time \$95/hour – Door to door
- Mileage \$.70/mile
- Expenses Billed at net cost

**BENCH CHARGE FOR HOUSE (Farmingdale, NY) repair**

- \$135 up to 1 hour
- \$95 each additional hour

**METHODIZING AND DEVELOPING A PLAN FOR MANUFACTURING THE PART.**

This may include items such as how to go about making the part. How to best make use of the OmniTurn and its accessories. What to be concerned about with regards to tolerances, blanks, burr issues, and more.

**\$135 FOR THE FIRST HOUR, \$95/HOUR AFTER THE 1ST.**

- Programming Turning the methodized plan into a part program
- Tooling selection: Selecting the correct tooling; taking into account tooling costs, tooling longevity and making good use of current in house tooling you may have.
- Work holding selection: In many cases selecting the correct work holding devices is the difference between the actual machining of the part or not. We can help with all of our years of experience.
- Tooling layout: Once the program is written and the tooling has been selected a tooling layout can be generated. We can supply a CAD'd tooling layout showing all the holders, tooling, and accessories mounted on a tooling plate. This will help minimize your setup time.
- Process control: After the job gets up and running there is almost always a learning curve. Tooling life, Chips control, Finish, Tolerances, and cycle time can always be made better. We can help.

**Company:**

**Phone:**

**Email:**

**P.O.:**

**Date:**

**Contact:**

**Fax:**

**Paypal email:**

**Ok'd by:**