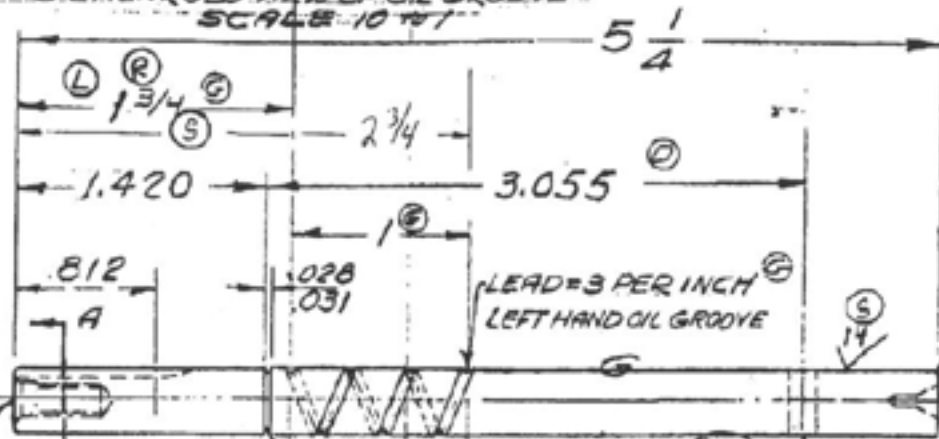


PA-1440



ENLARGED VIEW OF OIL GROOVE
SCALE - 10:1



APPROX. .005 R
BOTH ENDS

C-2 CENTER DRILL

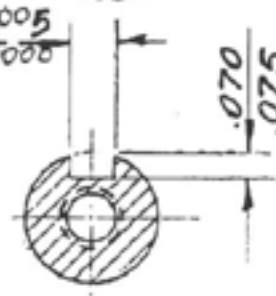
8-32 NC-2X 1/2 DEEP
C'SK 60° X .234 ±.010 DIA.
-.000

UNDERCUT .354 DIA.
.350

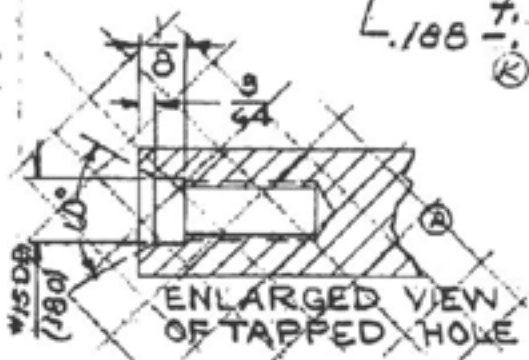
(A) .125 +.0005
-.0000

.188 ±.003
-.002

(P) .3747
(Q) .3745



SECTION A-A
SCALE - 2:1



ENLARGED VIEW
OF TAPPED HOLE

MATERIAL - C.R. STEEL
SAE 117

