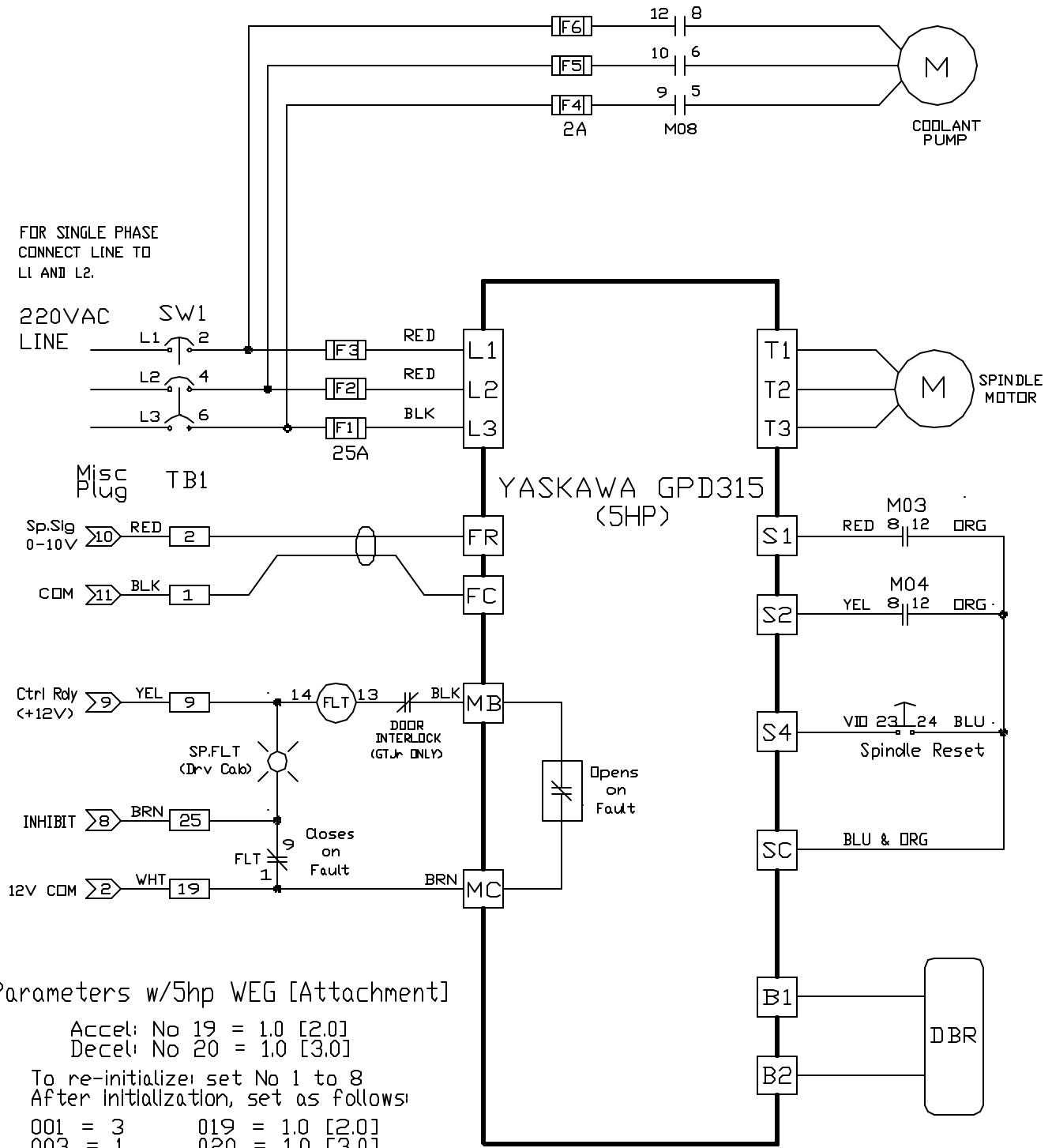


NOTE: This drawing includes optional components and references not on all panels.



Parameters w/5hp WEG [Attachment]

Accel: No 19 = 1.0 [2.0]
 Decel: No 20 = 1.0 [3.0]

To re-initialize, set No 1 to 8
 After initialization, set as follows:

- | | |
|-----------|-----------------|
| 001 = 3 | 019 = 1.0 [2.0] |
| 003 = 1 | 020 = 1.0 [3.0] |
| 004 = 2 | 036 = 12.9 |
| 007 = 0 | 106 = 1.8 |
| 011 = 120 | 109 = 250 |
| 012 = 230 | 110 = 23 |

DBR = 30 OHMS 500W
 [DPR = 62 OHMS 150W]

AC SPINDLE DRIVE (GPD 315 5HP)

OmniTurn 3/2000