

Spindle won't come on

- **Check that the spindle drive cabinet is powered up**
- **Check that both E-stops are released: on CNC control and operator's station**
- **Turn the "spindle override" pot on the CNC control full CW**
- **Turn the spindle switch on the CNC control to "AUTO"**
- **Check that the spindle lock pin is pulled out**
- **Spindle drive may be in 'fault' condition. Push the red reset button on the spindle drive box to reset the spindle drive. This could be tripped for a number of reasons:**
 - **Too low or too high line voltage**
 - **The duty cycle is too much; cycle time is too short and too often.**
 - **Noise from coolant pump or other contacts**
 - **Acceleration or deceleration are too short (standard 5hp drive).**

Still have issues: Call 631 694-9400 for technical assistance